



Star Industrial Heat Transfers

...adding value to your brand.

Star Industrial Transfers are created to withstand very harsh washing process, including industrial laundering and also some denim wash process. Resistant inks and adhesive combined with multi-color print assures a total vibrant brand recognition that lasts with the garment enduring frequent laundering.

Features and Advantages

- Incredible resistance to industrial washing process (also denim wash)
- Enduring durability to long lasting product life that gives aesthetic enhanced qualities to your garments and products
- Optimum quality presentation for maximum brand styling and reinforcement
- Available roll format enhances speed and efficiency for roll-to-roll applications
- Clear polyethylene carrier for simple and precise positioning during application
- Total vibrant multi-color options

Information

- Finest industrial wash resistance, including washing process for denim
- Excellent for home laundering and dry cleaning resistance
- Tolerates light ironing on transfers
- PVC / Lead and Phthalate free
- Available with recyclable polyethylene carrier in neat cut singles

Highly Recommended for

- Jeans
- Industrial work wear
- Corporate clothing
- Bags and accessories

For more technical information see reverse page



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Technical Information for Industrial Transfers

PROPERTIES

Product type	Industrial Transfers
Carrier type	Polyester Film
Colors available	Single or multi-color transfers
Design requirements	Minimum font size : 5 pt, 0.26mm line width. Customised design. Vector based artwork created in software such as Illustrator, Corel Draw or Freehand
Handling	Flexible
Release characteristics	Hot peel and cold / warm peel provided
Finished products	Cut single / A4 Sheet perforated

APPLICATION PARAMETERS: The above application details provided are guidelines based on Star Labels internal testing. Customers should test all applications on the full range of fabrics before going into production at all times.

	Temperature	Dwell Time	Pressure Applied
Recommended settings to start Cold peel application	155°C - 165°C	10-12 seconds	20-30 PSI 1.5-2kg/cm ²

PERFORMANCE CHARACTERISTICS: Wash performance and durability is dependant upon right application. Customers should test all applications on the full range of fabrics before going into production at all times . Tests should be conducted 36 hours after application process.

Domestic wash	Up to 200°F / 95°C
Dry Clean	Yes
Ironing	Light ironing only at maximum 285°F / 140° C, keeping the iron always in motion

TYPICAL FABRIC TYPES

Denim, Cotton, polyester, poly-cotton blends, open weaves and other content mixes

STORAGE

Storage possibilities	Exposure to direct heat, sunlight or high humidity to be avoided. Stacking and dusty storage not recommended. Storage conditions should be 32°F- 86°F / 0°C -30°C with humidity of 70% or lower. Shelf life of the product is one year, if stored under these conditions.
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All information given is based on the results of testing performed by Star Labels. Customers should test any product thoroughly through all relevant processes. Star Labels liability is limited to the replacement value of defective transfers. In no event shall Star Labels be held liable for consequential, indirect or incidental damages. Specifications subject to change without notice.



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